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D407-781-025L02
Job Sheet 192229



Part No: D407-781-025L02

Job Qty: 1 pcs

Part Name: Floor Protector - Passenger Cabin Black



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/19/19

Job Tracking No:

Due Date: 4/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev. C added color to D3940 part 14/07/02 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	4/22/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Container No: S176607



Part: D407-781-025L02

Job No: 192229

Serial No/Batch: S176607

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH08-60 Issue Date: 4/30/19

Dart Aerospace Ltd.
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					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120	QC 4	1 pcs	4/22/19	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	DAS 69 9-89
					QC 4 - 9	
					QC 4 - 46	DAS 21 9-89
125	DC - 1 - B4B	1 pcs	4/22/19	0.00 0.00	DC - 1 - B4B	APR 30 2019
					DC - 2 - B4B	DAS 69 9-89
130	Packaging 3-1 - Stock - B4B	1 pcs	4/22/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - FG	1 pcs	4/22/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	DAS 21 9-89
					QC 21 - SA - 53	APR 30 2019
Part Op 110 - Pick Kit						
Descriptions: 120 - QC4- 100% Inspect kits for completeness						
125 - (Document Control) Photocopy bluefile & type labels per PPP D407-781-025 CHG 001						
130 - Identify and pack for shipping as per PPP D407-781-025 Location : FG116						
140 - QC21- Final Inspection - Work Order Release						

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-10R6	Screw <i>ST329</i>	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	<i>Fm137307</i>
D3800-1-100	Hook And Loop Strip (1" Soft) <i>1x50"</i>	8.3330 ft (8.333 ea)	110-Packaging 1 - Pick Kit	<i>5058871</i>
D3800-3-100	Hook And Loop Strip (1" Hard) <i>1x50"</i>	8.3330 ft (8.333 ea)	110-Packaging 1 - Pick Kit	<i>5142183</i>
D3940-1L02	Floor Protector - Passenger Black <i>F9236F</i>	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	<i>5175615</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN525-10R6	2	369	0
	D3800-1-100	8	57	0
	D3800-3-100	8	75	0
	D3940-1L02	1	0	0

Part Specifications

Specifications could not be found.

Plex 3/19/19 2:31 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐						
Date :	Sequence #:	QTY Affected :		MRB (QSI042)				
Description Work Order Deviation		Disposition			Completed By			
					Lead hand / Supervisor			
								QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread						
Other/Details:								